

## *Recommended Course Time Agenda*

*Lean Quad: An Off-Road Adventure to Process Improvement* was designed to flow quickly. The first round can be completed in approximately 90 minutes and the second round can be completed in just under 3.5 hours with 2 hours committed to team process redesign prior to the start of round 2.

Although you may find that certain sections will require more or less time depending upon the participants you are facilitating, the following time allowances are the maximum recommended time allowance for each section of the course:

Simulation Introduction	6 minutes
Introduction to Simulation Rules and Basics	15 minutes
Role Responsibility Meetings ( <i>Continuous Improvement, Production Control, Chassis Assembly, Body Assembly, Trim Assembly, Inspect and Ship</i> )	17 minutes
Assembly Flow Demonstration	5 minutes
<i>Lean Quad: An Off-Road Adventure to Continuous Improvement</i> Round 1 and Results Report-Out	29 minutes
<i>Lean Quad: An Off-Road Adventure to Continuous Improvement</i> Round 1 Debrief Discussion	20 minutes
<b>Round 1 Total</b>	<b>92 minutes</b>
Process Improvement Options Presentation	24 minutes
Team Process Redesign	120 minutes
<i>Lean Quad: An Off-Road Adventure to Continuous Improvement</i> Round 2	30 minutes
<i>Lean Quad: An Off-Road Adventure to Continuous Improvement</i> Round 2 Debrief Discussion	20 minutes
<b>Round 2 Total</b>	<b>194 minutes</b>